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1.

Ford Educational Weekly - 190 - One Reel
"TICK, TOCK" ✓

Produced by Ford Motor Co.,

Released through Goldwyn 190

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2.

" 'Tis with our judgments as our watches, none go just alike, yet each believes his own,"

3.

Construction of Sub-die and operating same with roll feed. The large wheel is used in "Marine" clock, while smaller one is used as escape wheel for watch.

4.

Drilling watch case "Pendants", and turning lantern pinion.

5.

Machining pinion.

6.

After which they are polished, then driven into the wheels while revolving on a lathe.

7.

Drilling plates, and assembling watch.

8.

Creating the "Tick".

9.

Casing.

10.

Giving the watch a dial and some hands to keep time with.

11.

Fitting crystals.

12.

Final Running Room where everything is sacrificed for a "good time".

13.

Ready to be chained.

14.

Poising Marine Balance Wheel for clock. The operator removes small amount amount of metal and the balance balances.

15.

Driving Hair springs on Balance Wheels.

16.

The Balance staffs are sharpened to needle-like points.

17.

Assembling Pendulum movement and creating the "Tock".

18.

Sawing out "Mantel" clock case and assembling and making same.

19.

No matter what the "case" may be a clock must have its face.

20.

Assembling a "Marine Movement".

21.

Running and Testing.

22.

With alarming results.

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